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- Keep fingers away from **all** moving parts. Special care is required around the machine needle.
 - Do not turn on the machine while pressing down the foot controller. The machine may start unexpectedly and cause personal injury or damage to the machine.
 - Switch the machine to the symbol "O" position to turn it off when making any adjustments in the needle area.
 - **Do not** use a damaged or incorrect needle plate, as it could cause the needle to break.
 - **Do not** push or pull the fabric when sewing, and follow careful instruction when freehand stitching so that you do not deflect the needle and cause it to break.
- In the event a malfunction occurs or adjustment is required, first follow the troubleshooting table in the back of the operation manual to inspect and adjust the machine yourself. If the problem persists, please consult your local authorized Brother dealer.
- Use this machine only for its intended use as described in this manual.**
Use accessories recommended by the manufacturer as contained in this manual.
The contents of this manual and specifications of this product are subject to change without notice.
For additional product information, visit our web site at www.brother.com

- 6** This machine is **not** a toy:
- Your close attention is necessary when the machine is used by or near children.
 - The plastic bag that this machine was supplied in should be kept out of the reach of children or disposed of. Never allow children to play with the bag due to the danger of suffocation.
 - **Do not** use outdoors.

- 7 For a longer service life:**
- When storing this machine, avoid direct sunlight and high humidity locations. Do not use or store the machine near a space heater, iron, halogen lamp, or other hot objects.
 - Use only neutral soaps or detergents to clean the case. Benzene, thinner, and scouring powders can damage the case and machine, and should never be used.
 - Always consult the operation manual when replacing or installing any assemblies, the presser foot, needle, or other parts to assure correct installation.

- 8 For repair or adjustment:**
- If the Light unit (light-emitting diode) is damaged, it must be replaced by authorized dealer.

SAVE THESE INSTRUCTIONS

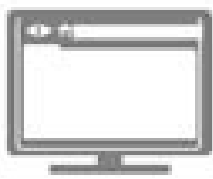
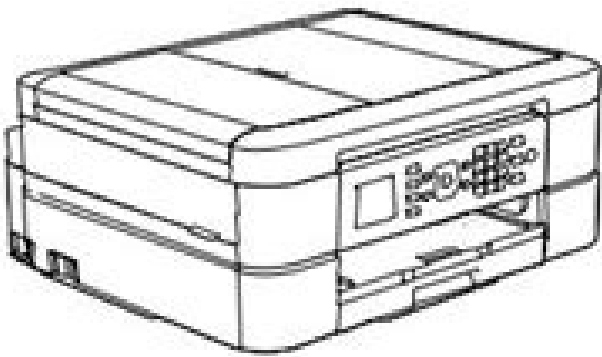
This machine is intended for household use.

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.



brother



Press to exit from a menu.3Page 167Power On/OffPress to turn on the machine. Press and hold down the power button to turn off the machine. 26VoIP systems. It offers:Quicker navigationSearch boxNavigation index in a separate paneComprehensiveEvery topic in one guideSimplified Layout!Provides step-by-step instructions.58Information for compliance with Commission Regulation 801/2013.59Supply Specifications60xPage 12DIndexSet up the wireless networkconnection again.The wireless network is connected. Confirm the wireless network settings.For Ad-Hoc Mode, change the authentication and encryption methods of yourcomputer for the wireless setting. ContactBrother customer service or your local Brother dealer.B&W Print OnlyReplace InkOne or more of the colour ink cartridges have reached the end of theirlives.Replace the ink cartridges.For more information, see the Online User's Guide: Replace the InkCartridges.The machine will stop all print operations and you will not be able to use the machine until you change to a new ink cartridge in thefollowing cases:• If you unplug the machine or take out the ink cartridge. • (Windows®) If you select Slow Drying Paper in the Print Settingsdrop-down list of the printer driver.BT Call Sign On(U.K. only)BT Call Sign is set to On. You cannot change the Receive Mode fromManual to another mode.Set BT Call Sign to Off.For more information, see the Online User's Guide: Enable theMachine to Work with BT Call Sign (with Your External Telephoneonly).Cannot DetectTake out the new ink cartridge and reinstall it slowly and firmly until itatches.For more information, see the Online User's Guide: Replace the InkCartridges.Remove the used ink cartridge and install a new one.Replace the cartridge with a Brother Original ink cartridge. Press OK.34Check the quality of the four colourblocks on the sheet.5The LCD asks about the print quality. A three-level indicator in the LCD displaysthe current wireless signal strength.You can configre the wireless settings by pressingon the control panel.If you cannot print on both sides of paper, check the following:6Change the paper size setting in the printer driver to A4.48Page 61Troubleshooting for Other Print ProblemsDifficultiesSuggestionsPoor print qualityCheck the print quality.See Related Information: Check the Print Quality at the end of thissection.Make sure the Media Type setting in the printer driver or the PaperType setting in the machine's menu matches the type of paper you areusing.For more information, see the Online User's Guide: Print Settings(Windows®) or Print Options (Macintosh).White horizontal linesappear in text orgraphics.The machine printsblank pages.Check the print quality.See Related Information: Check the Print Quality at the end of thissection.Check the print quality.See Related Information: Check the Print Quality at the end of thissection.Characters and linesare blurred.Check the printing alignment.Printing appears dirtyor ink seems to run.If you are using photo paper, make sure the glossy side of the photopaper is face down in the tray and you have set the correct paper type.If you are printing a photo from your computer, set the Media Type inthe printer driver.Photo paper does notfeed correctly.When you print on Brother Photo paper, load one extra sheet of thesame photo paper in the paper tray. 50Paper..... The LCD will display [Shutting Down]and will stay on for a few seconds before turning itself off. Do one of the following:(Windows® XP)Right-click a scanner device, and then select Properties. Select [Send a fax].Press OK.Press a or b to select the following:4If you want to change the fax settings,press a or b to select the setting youwant to change, and then press OK.5When finished, press Mono Start orColour Start.a. Select [Outgoing Call].Press OK.b. Select the number you want, andthen press OK.c. Select [Send a fax].Press OK. • [Caller ID hist.] (Select anumber from the Caller ID history.)Press a or b to select the following.a. To gain extra memory, you canturn off Memory Receive.For more information, see the Online User's Guide: Print a FaxStored in the Machine's Memory.Out of Memoryif a fax-sending or copy operation is in progress. • Press Stop/Exit and wait until the other operations that are inprogress finish, and then try again. • Press Mono Start or Colour Start to select Send Now to send thepages scanned so far. • Press Mono Start or Colour Start to select Partial Print to copy the pages scanned so far. • Clear the data in the memory. 14Settings.....15SDDocumenthow to load.....14, 18EEntering Text.....58Error messages.....51Wireless LAN report.....42MManualreceive.....2061IndexPage 74Visit us on the World Wide Web from 100% recycled paper(excludes cover)UKVersion 0 Page 25Supply SpecificationsInk The machine uses individual Black, Yellow, Cyan and Magenta inkcartridges that are separate from the print head assembly.Service Life ofInk CartridgeThe first time you install a set of ink cartridges the machine will use anamount of ink to fill the ink delivery tubes for high quality printouts. Press OK.b. Select [Setup Receive].Press OK.2Press a or b to select the following:c. Press OK.3Press OK.4Press Mono Start or Colour Start.6Press Stop/Exit.Related Information • Troubleshooting for Other Print Problemson page 49The machine starts printing theAlignment Check Sheet.(A)ARoutine Maintenance5For the (A) pattern, press d or c toselect the number of the test print thathas the fewest visible vertical stripes(1-9), and then press OK.In the example above, row number 6 is the best choice.Repeat this step for the rest of thepatterns.33Page 46BTroubleshootingUse this section to resolve problems you may encounter when using your Brother machine.Identify the ProblemEven if there seems to be a problem with your machine, you can correct most problems yourself.First, check the following:• The machine's power cord is connected correctly and the machine's power is on. • All of the machine's orange protective parts have been removed. • The ink cartridges are installed correctly. • The Scanner Cover and the Jam Clear Cover are fully closed. • Paper is inserted correctly in the paper tray. • The interface cables are securely connected to the machine and the computer, or the wirelessconnection is set up on both the machine and your computer. • (For network models) The access point (for wireless), router, or hub is turned on and its linkbutton is blinking. • Check the LCD or the machine's status in Status Monitor on your computer.Find the ErrorFind the SolutionUsing the Status Monitor • A green icon indicates the normal stand-bycondition. • A yellow icon indicates a warning. • A red icon indicates an error has occurred. • A grey icon indicates the machine isoffline. • Click the Troubleshooting button toaccess Brother's troubleshooting website. • Double-click theicon in the task tray. • (Windows®) If you check Load StatusMonitor on Startup, the Status Monitor willlaunch automatically each time you start yourcomputer.34Page 47Find the ErrorFind the SolutionUsing the LCD1. Summary4. Your machine may not workwith some VoIP systems. Search Box2. Do one of the following. • If all lines are clear and visible, press c to select [No], and then press OK.1Press Stop/Exit to finish the PrintQuality check.2 • If lines are missing (see Poor,below), press d to select [Yes], andthen press OK.OKRelated Information • Troubleshooting for Other Fax Problems onpage 45 • Troubleshooting for Other Print Problemson page 4931Routine MaintenanceIn the ADF unit, clean the white bar (1)and the glass strip (2) with a lint-freecloth moistened with a non-flammableglass cleaner. You can alsouse the Fax Detect feature to receive faxesby lifting a handset on the same line as themachine.FaxExternal TAD[External TAD] mode lets an externalanswering device manage your incomingcalls.Incoming calls will be handled in thefollowing ways: • Faxes will be received automatically. • Voice callers can record a message onthe external TAD.Related Information • Fax and Telephone Problems on page 4421Page 34Choose the Correct Receive ModeYou must choose a Receive Mode depending on the external devices and telephone servicesyou have on your line.By default, your machine automatically will receive any faxes that are sent to it. Select [Fax]. Press Stop/Exit to finishthe Print Quality check.8After the cleaning procedure is finished,the LCD asks if you want to check theprint quality again.Related Information • Troubleshooting for Other Print Problemson page 49Press [Yes] to start the print qualitycheck, and then press Colour Start.The machine prints the Print QualityCheck Sheet again. 60TTAD (Telephone Answering Device)external..... Make surethe cover is closed completely.7Put the paper tray firmly back in themachine.8While holding the paper tray in themachine, pull out the paper support (1)Pull the paper tray (1) completely out ofthe machine.13Pull the two green levers inside themachine to release the jammed paper: Depending on the paper size, it is easierto remove the jammed paper from thefront of the machine rather than from theback of the machine.36Page 69until it locks into place, and then unfoldthe paper support flap (2).219Reconnect the power cord.BTroubleshooting57Page 70CAppendixEnter Text on Your Brother Machine • The characters that are available may differ depending on your country.When you are setting certain menu selections, such as the Station ID, you may need to enter textinto the machine. Slowly pull the jammed paper out ofthe machine.7Reconnect the power cord.Paper is Jammed in the Back of theMachine (Jam C Rear)If the LCD displays [Jam C Rear], followthese steps:1Unplug the machine from the electricalsocket.55Troubleshooting1Page 684IMPORTANT!(MFC-J480DW)Squeeze both levers (1), and then openthe Jam Clear Cover at the back of themachine.Before you unplug the machine from thepower source, you can transfer your faxes that are stored in the machine's memory toyour computer or another fax machine so youwill not lose any important messages.For more information, see the Online User's Guide: Transfer Your Faxes or Fax JournalReport.215Slowly pull the jammed paper out of themachine.6Close the Jam Clear Cover. If you cannot find or remove the jammed paper, seeRelated Information: Printer Jam or Paper Jam at the end of thissection.39Page 52Error MessageActionTray RemovedThis message is displayed when the setting to confirm the paper typeand size is enabled.To not display this confirmation message, change the setting to Off.See Related Information: Change the Check Paper Size Setting at theend of this section.Unable to CleanXXA foreign object, such as a paper clip or a piece of ripped paper, is inthe machine.Unable to Init.XXOpen the scanner cover and remove any foreign objects and paperscraps from inside the machine.Unable to PrintXXIf the error message continues: • Transfer your faxes to another fax machine or your computer beforedisconnecting the machine so you will not lose any importantmessages. To gain extra memory, you can turnoff Memory Receive. For more information, see the Online User's Guide: Turn OffMemory Receive. • Print the faxes that are in the memory. For more information, see the Online User's Guide: Print a FaxStored in the Machine's Memory.Paper SizeMismatch1. 31Clean the Scanner's Memory.....31Check the Print Alignment from Your Brother Machine33BTroubleshooting User's Guide: Print a FaxStored in the Machine's Memory.Paper SizeMismatch1. 31Clean the Scanner's Memory.....31Check the Print Alignment from Your Brother Machine33BTroubleshooting Page 1Basic User's GuideMFC-J480DOnline User's GuideThis Basic User's Guide contains basicinstructions and information for your Brothermachine.For more advanced instructions andinformation, see the Online User's Guide at solutions.brother.com/manualsPage 2If you need to call Customer ServicePlease complete this information for future reference:Model Number:MFC-J480DWSerial Number: 1Date of Purchase:Place of Purchase:1The serial number is on the back of the machine. Step-by-StepTo View Online User's GuidesTo view the Online User's Guide and other available guides, visit solutions.brother.com/manuals.For Windows® users only: you can also access your machine's guides by using Brother Utilities.The Brother Utilities tool is included in the standard installation and, once installed, you can find iteither as a shortcut on your desktop, or from the Windows® Start menu.ivPage 7Questions or Problems? 36FFax/F/T ring time..... When displayed, this indicates that your machine isReady for the next command.1 23. The name "Innobella" derives from the words "Innovation" and "Bella" (meaning "Beautiful" in Italian) and is a representation of the "innovative" technologyproviding you with "beautiful" and "long lasting" print results.When you print photo images, Brother recommends Innobella glossy photopaper (BP71 series) for high quality. Thenumber of rings is set in the Ring Delayoption. • The Ring Delay setting sets the numberof times the machine rings before itanswers in [Fax Only] and [Fax/Tel] modes. • If you have external or extensiontelephones on the same line as themachine, select the maximum number of rings.1Press Settings.a. Select [Fax]. Faxes in the memory will be received automatically. • Voice calls will start the F/T ring to tellyou to pick up the line. The F/T ring is a pseudo/double-ring made by yourmachine.Manual[Manual] mode turns off all automaticanswering functions (unless you are using the BT Call Sign feature).6To receive a fax in [Manual] mode, lift thehandset of the external telephone. To learn more about your machine's features, please take a look at our Online User's Guide. Try to print again.DisconnectedTry to send or receive again.If calls are stopped repeatedly and you are using a VoIP (Voice overIP) system, try changing the Compatibility to Basic (for VoIP).See Related Information: Telephone Line Interference/VoIP at the endof this section.Document JamThe document was not inserted or fed correctly, or the documentscanned from the ADF was too long.See Related Information: Document Jams at the end of this section.High TemperatureAfter cooling the room, allow the machine to cool down to roomtemperature. Press OK.The LCD displays:c. 20, 26Transferring your faxes or Fax Journalreport.....40Troubleshootingdocument and paper jams50error and maintenance messages36fax and telephone problems44print or scan problems47Voice Mail..... 7Load Paper7Load paper in the paper tray.....7Change the Check Paper Size Setting9Change the Paper Size and Paper Type9Recommended Print Media10Handle and Use Print Media103Print114Copy Press OK.b. Enter the name (up to 16 characters)using the dial pad. To prolong print head life, provide better ink efficiency, and maintain print quality,keep your machine connected to a power source at all times.8. Start buttonsMono Start • Press to start sending faxes in monochrome. • Press to start making copies in monochrome. • Press to start scanning documents (in colour or monochrome depending on the scansetting).Colour Start • Press to start sending faxes in full colour. • Press to start making copies in full colour. • Press to start scanning documents (in colour or monochrome depending on the scansetting).4Page 17LCD OverviewThis screen shows the machine's status when the machine is idle. Press Clear, and then enter the correct character. • To insert a character, press d or c to move the cursor to the correct place, and then enter thecharacter. • To erase all the characters, press Clear repeatedly.Repeating letters • To enter a letter that is on the same button as the letter before, press c to move the cursor to the right before you press the button again.CAppendix58Page 4 Special characters and symbolsPress #, or 0 repeatedly until you see the special character or symbol you want.Press Press #Press 0Information for compliance with Commission Regulation 801/2013Power consumptionNetworked Standby 1MFC-J480DWApprox. An extra sheet has been included in the paper package for this purpose.Vertical black lines orstreaks appear incopies.Black vertical lines on copies are typically caused by dirt or correctionfluid on the glass strip. Press OK.4 • Press Redial/Pause to insert a pausebetween numbers. The whitebackground becomes more apparent. Whenyou hear fax tones (short repeating beeps),press the Start button, and then select [Receive] to receive a fax. If you subscribe to DSL or VoIP services, contact yourservice provider for connection instructions.Print the Transmission Verification Report and check for an error.Ask the other party to check that the receiving machine has paper.Cannot receive a fax.If you are using a telephone answering machine (External TAD mode)on the same line as the Brother machine, make sure your answeringmachine is set up correctly.1. Connect the external TAD as shown in the illustration.For more information, see the Online User's Guide: External TAD(Telephone Answering Device).2. Close the Jam Clear Cover. If you need more tips, goto your model's FAQs & Troubleshooting page on the Brother Solutions Center at MessageActionAbsorber NearFull The ink absorber box or flushing box must be replaced soon. Make sure you look carefully inside(1) for any scraps of paper.5Put the paper tray firmly back in themachine.6While holding the paper tray in themachine, pull out the paper support (1)until it locks into place, and then unfoldthe paper support flap (2).1b. 31Control Panel Overview..... Set your answering machine to answer calls.5. Set your Brother machine's Receive Mode to External TAD.See Related Information: Choose the Correct Receive Mode at theend of this section.TroubleshootingLeft and right marginsare cut off or a singlepage is printed on twopages.BMake sure your Brother machine's Fax Detect feature is turned On.Fax Detect is a feature that allows you to receive a fax even if youanswered the call on an external or extension telephone.Turn on Auto Reduction.Dialling does not work. Clean the scanner glass andwhite plastic above it.See Related Information: Clean the Scanner at the end of this section.Check that the speck of dirt has been removed.Related Information • Clean the Scanner on page 31 • Check the Print Quality on page 31 • Check the Print Alignment from Your Brother Machine on page 3349TroubleshootingCheck that the speck of dirt has been removed.BSee Related Information: Clean the Scanner at the end of this section.Page 62Document and Paper JamsDocument JamsDocument is jammed inside theADF UnitRelated Information • Error and Maintenance Messages onpage 36Document is jammed in the Top ofthe ADF Unit1Take out any paper from the ADF that isnot jammed.2Open the ADF cover.3Remove the jammed document bypulling it upward.4Close the ADF cover.5Press Stop/Exit.IMPORTANT!Take any paper that is not jammed outof the ADF.2Lift the document cover.3Pull the jammed document out to theleft.4Close the document cover.5Press Stop/Exit.Remove Paper Scraps Jammed inside theADFLift the document cover.To avoid future document jams, close the ADFcover correctly by pressing it down in thecentre.50Page 632Insert a piece of stiff paper, such ascardstock, into the ADF to push anysmall paper scraps through.Printer Jam or Paper JamLocate and remove the jammed paper.Related Information • Error and Maintenance Messages onpage 36Paper is Jammed Inside and in theFront of the Machine (Jam A Inside/Front)If the LCD displays [Jam A Inside/Front] or [Repeat Jam A], follow thesesteps.3Close the document cover.14Press Stop/Exit.IMPORTANT!Unplug the machine from the electricalsocket.(MFC-J480DW)Before you unplug the machine from thepower source, you can transfer your faxes that are stored in the machine's memory toyour computer or another fax machine so youwill not lose any important messages.For more information, see the Online User's Guide: Transfer Your Faxes or Fax JournalReport.6Pull the paper tray (1) completely out ofthe machine.151Troubleshooting2Page 643Pull the two green levers inside themachine to release the jammed paper.6If the LCD displays [Repeat Jam A],move the print head (if needed) to takeout any paper remaining in this area.Make sure scraps of paper are not left inthe corners of the machine (1) and (2).214Place both hands under the plastic tabson both sides of the machine to lift thescanner cover (1) into the open position.IMPORTANT • DO NOT touch the encoder strip, a thinstrip of plastic that stretches across thewidth of the machine (1). When Quiet Mode is turnedon, the print speed becomes slower.2. Wireless StatusEach icon in the following table shows thewireless network status.The wireless setting is disabled.Wireless network is connected.A three-level indicator in the LCDdisplays the current wireless signalstrength.The wireless access point cannotbe detected.You can configure wireless settings bypressingon the control panel. Thisprocess will only happen once. The machine automatically cleans itself after you remove thepower cord and plug it back in.Troubleshooting2. 1.7 W1All network ports activated and connectedHow to enable/disable Wireless LANTo turn on or off the wireless network connection, press Settings, select [Network] > [WLANEnable] > [On] or [Off].Appendix59Page 72Supply SpecificationsInkThe machine uses individual Black, Yellow, Cyan and Magenta inkcartridges that are separate from the print head assembly.Service Life ofInk CartridgeThe first time you install a set of ink cartridges the machine will use anamount of ink to fill the ink delivery tubes for high quality printouts. If the errormessage remains, contact Brother customer service or your localBrother dealer.Slowly turn the ink cartridge so that the ink supply port is pointingdownward, and then reinstall the cartridge.Check the model numbers of the ink cartridges and install the correctink cartridges.See Related Information: Supply Specifications at the end of thissection.36Page 49Error MessageActionCannot Detect Ink Replace the cartridge with a Brother Original ink cartridge. Press OK.e. Select the paper size option youwant, and then press OK.3Press Stop/Exit.The machine ejects paper with the printedsurface face up onto the paper tray at thefront of the machine. The machinestarts dialling and sending thedocument.7When the LCD displays [NextPage?], do one of the following: • Press 1 to scan another page. Follow the messages on the LCD.2. See the instructions in the following Errorand Maintenance Messages table.3. If you cannot resolve the error, please refer to the Online User's Guide: Errorand Maintenance Messages or see FAQon the Brother Solutions Center at 48Error and Maintenance MessagesThe most common error and maintenance messages are shown in the table. This saves some ink and maymake certain copies easier to read.16Page 295ScanScan from YourComputer (Windows®)There are several ways you can use yourcomputer to scan photos and documents onyour Brother machine. Press OK. • Dial Pad (Enter the fax numbermanually).iii. Receive Mode5431.

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